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Replace plastic cap after installation. 60 Hp 40-50 Hp a - Special Bolt (10-90041) Torque to 20 lb. Page 38 5. Drill four mounting holes using a 17/32 in. (13.5 Installing Outboard 40-50 HP mm) drill bit. 40-50 Hp - Non-Thumb Screw Models a - Non-Thumb Screw 6. Position outboard so the anti-ventilation plate is 2.

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We recommend the use of Mercury or Quicksilver NMMA FC-W certified synthetic blend 25W-40 4- Stroke Outboard Oil for general, all-temperature use. If SAE 10W-30 oil is preferred, use Mercury or Quicksilver NMMA FC-W certified 10W-30 4-Stroke Outboard Oil.

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Page 1 30/40 FourStroke Starting Model Year 1999 Starting Serial Number 0G760300...; Page 2 Mercury Marine, that they have been trained in the recommended servicing procedures of these products which includes the use of mechanics' common hand tools and the special Mercury Marine or recommended tools from other suppliers.; Page 3: Cleanliness And Care Of Outboard Motor

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